

Optimization of Humanoid Robot Leg Movement Using Open CM 9.04

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Abstract— The Indonesian Robot Dance Contest (KRSTI) is a branch of the Indonesian Robot Contest (KRI) with the theme of dance. The robot used is a humanoid robot that can dance. Every year at the event, the provisions for robots constantly change, both the type of dance being demonstrated and the requirements for the robot's height. The taller the robot, the more difficult it is to control its walking movements because of the load it carries. This study uses a suitable algorithm to make the walking movement more natural and minimize the robot's falling. Human ROM data is used as a parameter for the range of motion of the servos that act as joints in the robot's legs. The algorithm created serves to determine the initial position of the angle on the servo to avoid the wrong initial movement position between one servo and another. The robot used is the Bioloid Robot's leg Type A and uses OpenCM 9.04-A as the controller. The results showed that ROM on human feet could not be fully implemented on robot legs due to the robot's structure and the need for a robot that only relies on an algorithm to find the correct fulcrum to maintain balance. The comparison results show that the movement when walking on the ankle (ID servo 15) ranges from 749-567, while the ROM range is only between 580-512. When walking (servo ID 16), movement ranges from 460-291, while the ROM range ranges from 580-512.

Keywords—Humanoid, ROM, Bioloid Type-A, OpenCM 9.04

I. INTRODUCTION

The Indonesian Dance Robot Contest (KRSTI) is a competition for the design, manufacture, and programming of robots accompanied by Indonesian art and culture elements, especially the art of dance known in the country. KRSTI is a branch of the Indonesian Robot Contest (KRI) with the theme of dance. This competition is held to increase student creativity and interest, especially in robotics technology which various universities are following. This competition branch is also intended to introduce the dance culture of an area used as the competition theme. The competition arena is divided into three zones, where every time the participant moves to the zone, the participants will get additional points besides the beauty points in dancing. For this reason, in this competition, the walking movement is considered essential [1].

Humanoid robots are robots that have human-like characteristics that were created to lighten the human burden. Along with the times, technology in humanoid robots is increasingly developing. Most of the existing technology is human implementation, starting from physical structure to intelligence. In the robot walking movement, the legs are a precarious part. As in the KRSTI competition, with the robot's height, equipment such as controllers and batteries

and the accessories worn move the robot's legs have to withstand the existing load.

The impact of the robotics revolution has extended to human society. In this case, it should have had as significant an impact as the advent of the personal computer. At this time, it was widely accepted that personal robots would be anthropomorphic in shape, leading to increased interest in humanoid robotics. The shape and movement of the robot are related to its mechanical construction and actuators. The term anthropomorphic (commonly called humanoid) is usually associated with the outward appearance of a robot, with two legs, two arms, and head. The reason for choosing this form is because such a personal robot will maneuver best in the human environment, and humans will easily accept its human-like movements [2-5].

Designing a walking motion for a humanoid robot is a complex challenge. Many researchers have defined the walking motion using various approaches, one of which is the Linear Inverted Pendulum model [6-10]. Although this model is efficient for obtaining walking motion, the resulting gait is not very human-like. Moreover, the dynamic influence of various humanoid robot bodies is not taken into account.

The studies that have been carried out at [11-14] have outlined the main characteristics of human walking as follows: duration of different phases, step placement, CoM (Center of Mass) Trajectory, ZMP (Zero Movement Point) trajectory, swing foot motion, trunk motion, hip motion, and arm swing. The main characteristics of human walking are then used as the selected parameters to build a humanoid robot algorithm to walk like a human.

Several approaches to mimicking human movements have been developed, taking into account the various parameters associated with the human-like gait movement. Research on robot walking has been done a lot, which conditions the robot to walk like a human [2-5, 15, 16]. In the process of implementing the human-to-robot walking movement, the most important thing is the algorithm. A right algorithm needs to be made to imitate the way humans walk based adequately on specific parameters.

The right algorithm is the primary key added with the additional parameters that are there. Any parameter that is applied has the same goal of maintaining balance or minimizing so that the robot does not fall. Unlike humans who can adjust the balance by themselves, robots need the right algorithm design to maintain the balance. This study aims to optimize the movement of the robot's foot by



implementing human foot motions in the robot to build a walking motion algorithm. The range of motion of the human foot/joint is used as a parameter of the joint movement of the robot's leg. The part studied was only the bioloid's leg robot type-A using OpenCM 9.04-A as a controller.

II. MATERIALS AND METHODS

A. Materials (Related Works)

Humanoid robots have that physical structure that resembles a human being, in whole or in part, namely, the limbs, torso, and head or, for example, from the waist up or down. Even some of them have equipped with faces, eyes, and mouths, just like humans. The hallmark of a complete humanoid is the upright pose combined with bipedal ambulation. Most mobile robots that rely on wheels, tracks, or other propulsion devices and mimic human ambulation have traditionally proved problematic. Likewise, achieving fall recovery and other instinctive human maneuvers has posed significant technological challenges. The main reason for the development of humanoid robots is to create a built environment around humans and are designed to operate to assist daily human activities. Likewise, they need to imitate human physical attributes such as size and dexterity if they are to operate tools, machines, vehicles, etc [5, 12, 15].

The main characteristics of a human walking as the selected parameters to build a humanoid robot algorithm to walk like a human are summarized as follows.

1. Duration of different phases

Human walking is based on significant events that occur during walking, which form a cycle of gait. The duration of the different phases is measured as a percentage of the cycle duration [14, 17-19]. A gait cycle consists of two steps: double support (DS) and simple support (SS), as shown in Fig. 1.

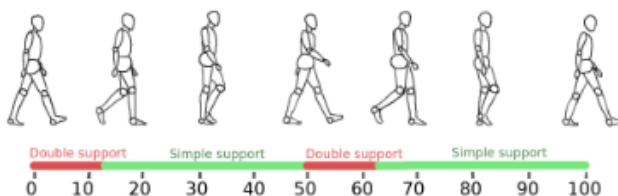


Fig. 1. SS and DS phases duration

2. Step placement

The step placement is related to the length and width of the step, which varies greatly depending on the morphology and age [14, 19-21]. Step placement is implemented on the humanoid robot using a series of footprints modeled in a certain way, as shown in Fig. 2 [14, 22, 23].

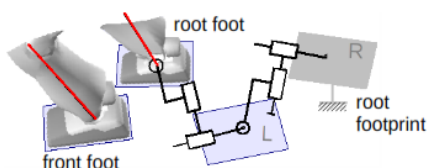


Fig. 2. The humanoid robot's articulated model to a series of footprints

3. CoM (Center of Mass) trajectory

The Human CoM trajectory is similar to a sine curve in the longitudinal, transverse, and vertical directions. In the transverse direction, the magnitude and period of the oscillations vary with velocity. In the vertical direction, the oscillation magnitude increases with speed and is equal to about 2% of the body height [24]. Various methods have been proposed for control humanoid robots that focus on the CoM trajectory generation, such as the Predictive Control (MPC) Model [25, 26], the minimized falling damage method which divided into two phases: (a). the optimal parametric strategy based on an inverted pendulum with flywheel used to plan the robot's motion, (b). the heuristic strategy to prevent the robot from bouncing and rolling over [27], and self-disturbance rejection control [28, 29]. An example of CoM trajectory generation based on predictive control is shown in Fig. 3 [6, 24, 30, 31].

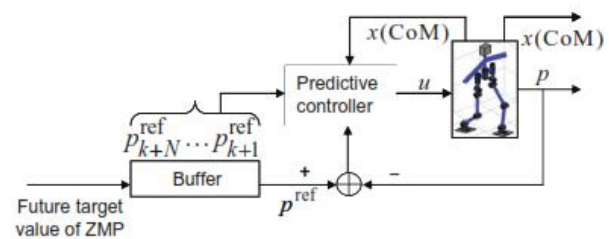


Fig. 3. CoM trajectory generation based on predictive control

4. ZMP (Zero Moment Point) trajectory

ZMP calculated from heel to toe corresponds to the rolling motion of the foot and mobility of the sole of the human foot. The trajectory of the ZMP changes depending on human footwear [8, 32, 33]. The concept of zero moment point (ZMP) is usually used to produce the horizontal trajectory of a humanoid robot. ZMP is an index to determine the stability of the robot. If the robot model is simplified, the ZMP equation also becomes very simple. Vice versa. By solving this equation analytically, the CoM trajectory with the ZMP of interest can be calculated quickly. One of the control methods applied is linear-quadratic optimal control to find the COM path that tracks the ZMP reference and is often used to create a walking trajectory for humanoid robots [8, 10, 26, 32, 34, 35].

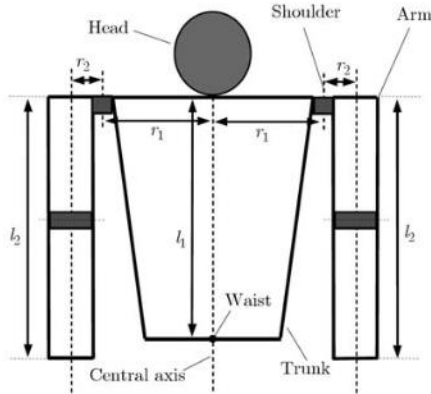
5. Swing foot motion

The swing foot motion [36-38] consists of two components: the overall trajectory of the swing foot and the foot's orientation.

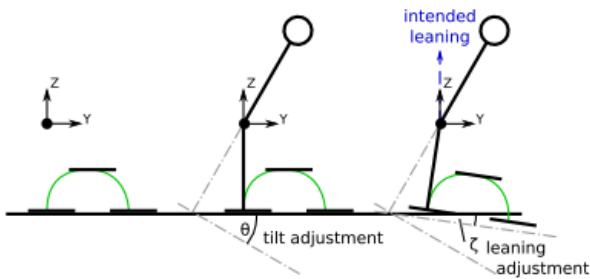
6. Trunk motion

The trunk [39, 40], which represents 60% by weight, has a significant angular oscillation. In the frontal plane, the oscillation amplitude varies from 3° to 6°. The basic idea of trunk-controlled motion is as follows: A balanced movement must always support the center of mass. In order to achieve this, the motion must be defined concerning the frame of reference with the center of mass as the origin. In addition, supporting the center of mass usually means acting against gravity, regardless of the actual tilt of the robot. Therefore, the orientation of the frame of reference must

always be pointing upwards but still facing the horizontal view of the robot. More details are shown in Fig. 4.



(a). the upper body



(b). An automatically adapted motion defined in the virtual motion frame

Fig. 4. Trunk controlled motion framework

7. Hip motion

The human body is a structure joined based on the structure and characteristics of the bone-muscle tissue. It reduces the response to muscle contraction and the body's energy consumption. According to this principle, some experts have suggested new types of structures for robots, including hip motion [40, 41], as shown in Fig. 5.



Fig. 5. Hip motion

One of the experiments on a new robotic platform that focuses on the mechanical structure and control of the hip joint has been carried out in [42]. The hip and basin oscillations allow for a larger step to smooth the CoM trajectory. The mechanism is divided into a universal joint actuated by parallel and a pin joint actuated by a link. The

degrees of freedom of the yaw and roll are actuated cooperatively by a pair of parallel series elastic linear actuators to provide high joint torque and low leg inertia. The configuration of the hip joint actuator is shown in Fig. 6.

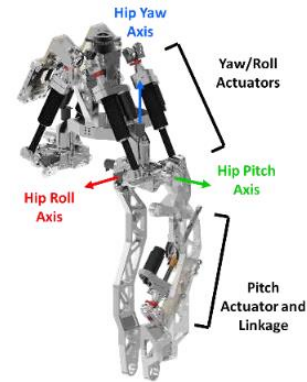
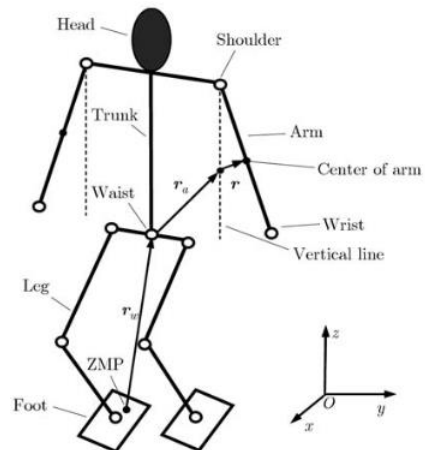


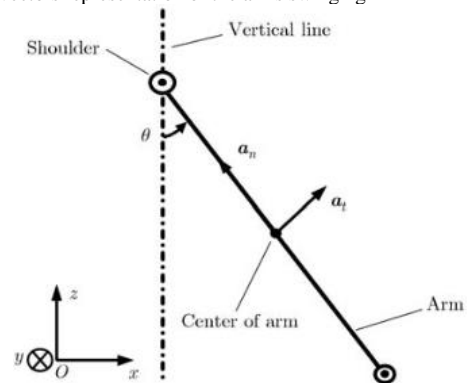
Fig. 6. Hip joint actuator configuration

8. Arm swing

The robot maintains a waist-moving torso without a rotating motion along a given trajectory and swings the arms back and forth around the shoulders in a specific plane. In a walking state, the robot naturally stretches its arms while lifting the forearms while running [40, 43-45]. It is expected to help reduce foot support contact and global walking costs. The arm swing modeling [40] is shown in Fig. 7.



(a). Motion vectors representation of the arms swinging



(b). Model illustration of arm swinging

Fig. 7. The arm swing modeling

B. Methods

In this study using a research methodology as shown in Fig. 8, with a brief explanation as follows.

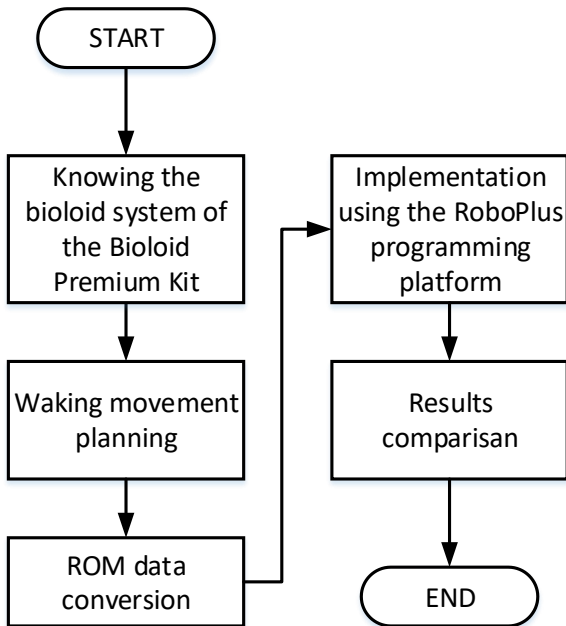


Fig. 8. research methodology

1. Bioloid System

The Bioloid System is an educational robot kit in a modular form that can help users to learn how a robot works. The robot kit is manufactured by ROBOTIS. Each set of Bioloid premium kits has a CM-530 robot controller, Dynamixel AX-12A servo, body parts, installer software, and various other supporting accessories.

In this study, A-type bioloid robot is used, with the object of study being the leg, as shown in Fig. 9, while the structure as shown in Fig. 10. The number of degrees of Freedom (DoF) on the robot's legs to the hip is 12 servos.

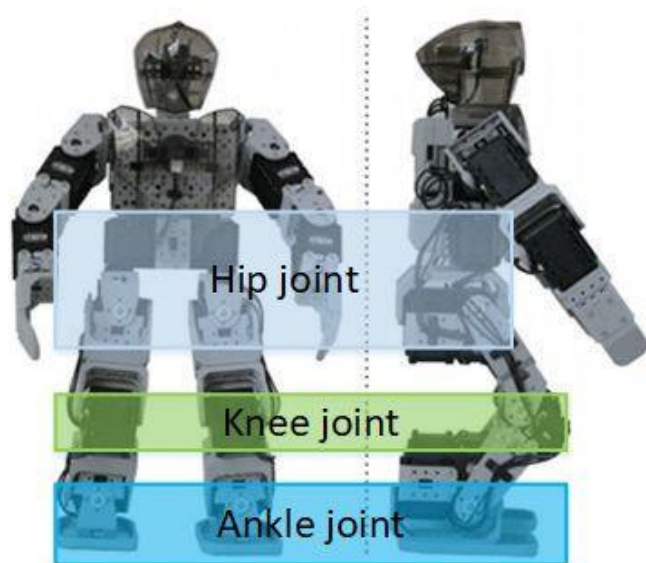


Fig. 9. The A-type bioloid robot's leg

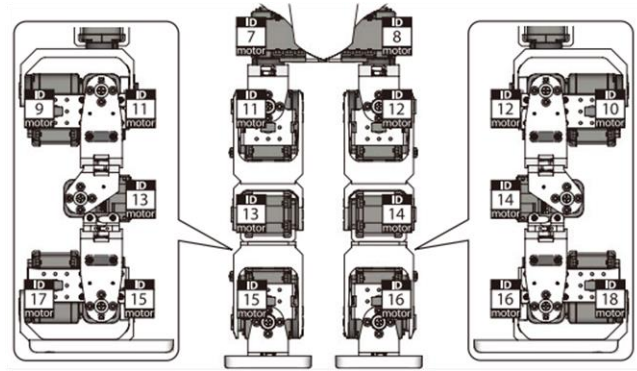
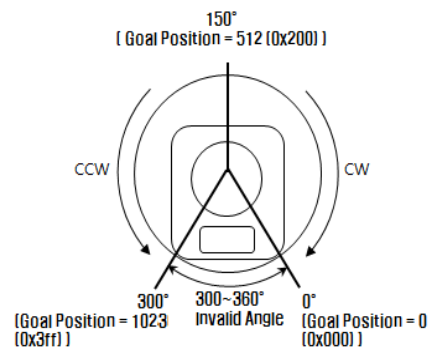


Fig. 10. The robot's leg structure

A Dynamixel AX-12A servo-type actuator, as shown in Fig. 11, drives a bioloid robot's leg. This servo can detect speed, temperature, position, voltage and even protect itself, detecting errors that occur during the operation process. The range of movement of the Dynamixel AX-12A Servo is between 0° – 300° in degrees or 0 - 1023 in decimal units as shown in Fig. 11(b).



(a). physical form



(b). AX series goal position

Fig. 11. Dynamixel AX-12A servo-type actuator

The servo angle value is calculated using the following formula:

$$\theta = (n^\circ/x^\circ) = y \text{ or } \theta = (n/x) y^\circ \quad (1)$$

where:

- n° The value of the angle in degrees
- x° The maximum value constant for the angular movement of the servo in degrees is (300°)
- y° The constant value for the maximum angular movement of the servo in decimal units (1023)
- n The value of the angle in decimal unit
- x The constant value for the maximum movement of the servo in decimal units (1023)
- y The maximum value constant for the angular movement of the servo in degrees is (300°)

In this study, the A-type bioloid robot's leg is operated using a programmable CM530 controller, as shown in Fig. 12. This controller includes a CPU, TTL communication board, status LED, button input, and GP I / O port compatible with Dynamixel AX and MX series servo. This type of controller also supports network communications such as Bluetooth and ZigBee, which can also be connected to a PC via a USB port.

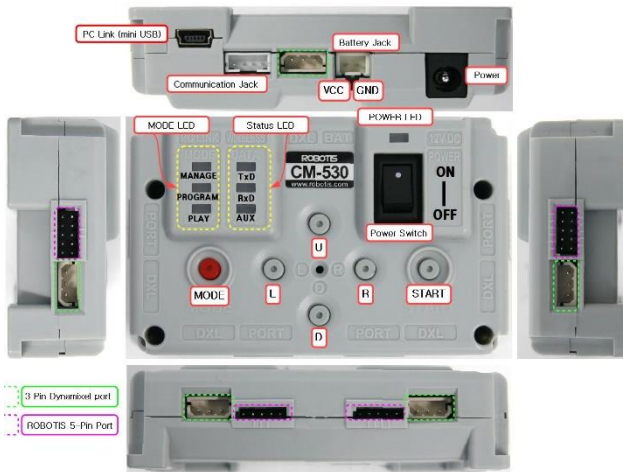


Fig. 12. CM 530 (Layout)

The CM 530 controller is operated using RoboPlus software (Fig. 13) made by ROBOTIS based on C-programming and consists of three main software utilities: (a). RoboPlus Task, (b). RoboPlus Manager, (c). RoboPlus Motion. In this study only use RoboPlus Manager and RoboPlus Motion. RoboPlus Manager manages controller firmware, checks the status of controllers and enhancements, and sets the necessary modes. Apart from that, Roboplus Manager is also used to set the ID and angle start position on the servo.

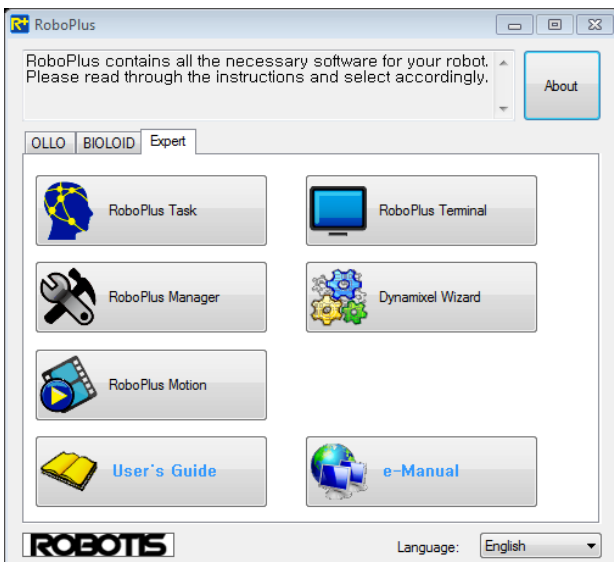


Fig. 13. RoboPlus

Following the robot structure, by default, some servo has a starting position, not at an angle of 512. Therefore, it is essential to determine the angular starting position on the servo to avoid the wrong initial movement position between one servo and another. The Roboplus Motion feature is used

to create incremental movements based on rotation of the servo from the initial value to the final value.

The final controller that will be used in this study is OpenCM 9.04. It is a microcontroller board based on the 32bit ARM Cortex-M3. OpenCM 9.04 has 3 types, namely OpenCM 9.04-A, OpenCM 9.04-B, and OpenCM 9.04-C. This study using OpenCM 9.04-A, as shown in Fig. 14. OpenCM 9.04 can be programmed using the OpenCM IDE program. This program is open-source with various libraries and an example feature as a basic example for programming OpenCM 9.04, which can be modified easily.

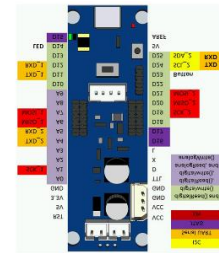


Fig. 14. OpenCM 9.04 type-A

Implementing human movement in robots requires Range of Motion (ROM) data on the human leg. ROM is a measurement of movement around a specific joint or body part. ROM data is used to determine how large the degree range of movement of the human joint is as a parameter of servo movement in the robot. ROM data is first converted using the following formula:

$$\theta = \left(\frac{n^o}{x^o}\right)y + z \text{ or } \theta = \left(\frac{n^o}{x^o}\right)y - z \tag{2}$$

where:

- n^o ROM data on the human leg in degrees
- x^o the maximum value constant for the angular movement of the servo in degrees is (300°)
- y The constant value for the maximum angular movement of the servo in decimal units (1023)
- z The constant value of the angle's default position on the servo in decimal units(512)
- $y + z$ if the servo movement is clockwise (CW)
- $y - z$ if the servo movement is counter-clockwise (CCW)

In this study, the basic movements planned are based on several types of traditional dances in Indonesia. The basic movements labelled with the motion number are as follows:

- *Motion 1.*
The starting position of the robot, which is sitting.
- *Motion 2.*
The robot is in the default position not standing upright, but with a slightly bent knee position.
- *Motion 3.*
The robot tilts to the right to rest on the right leg before making the next movement.
- *Motion 4.*
Robot raises left leg.
- *Motion 5.*
The left leg moves forward with the ankle tilted slightly to the left to make it easier for the leg to move forward.

- *Motion 6.*
The right and left legs move upright with the ankles.
- *Motion 7.*
The right and left legs move, tilt to the left and rest on the left leg.
- *Motion 8.*
Without moving the position of the left and right legs, the robot changes the forward leaning position by relying on the servo on the knee and the servo on the front ankle to maintain balance before making the next movement.
- *Motion 9.*
Robot raises right leg.
- *Motion 10.*
The right leg moves forward with the ankle tilted slightly to the right to make it easier for the leg to move forward.

- *Motion 11.*
The right leg moves forward beyond the left leg.
- *Motion 12.*
The right and left legs move upright with the ankles.
- *Motion 13.*
The robot leans forward to support it before making the next move.
- *Motion 14.*
Robot raises left leg.
- *Motion 15.*
Left leg forward parallel to right leg.

The planned walking motion is then described into an algorithm, as shown in Fig. 15 are to be implemented into the RoboPlus programming platform.

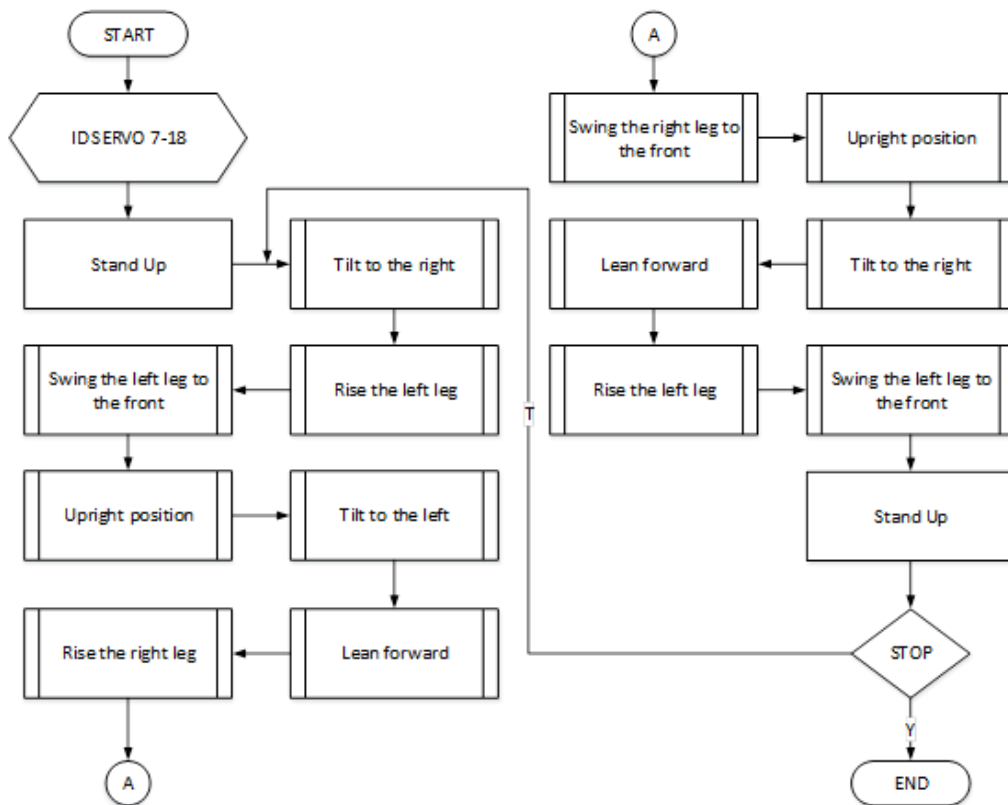


Fig. 15. The Walking Movement algorithm

III. RESULTS AND DISCUSSIONS

A. Converting ROM data of the human leg to the robot leg

The list of movements that exist in the human leg for retrieval of ROM data was shown in TABLE I. The conversion of the movements for each part (hip, ankle, and knee) is done using Eq. (2). An example for the conversion of hip extension movements is as follows:

$$\theta_{right\ leg} = \left(\frac{30^\circ}{300^\circ}\right) 1023 + 512 = 614.3$$

$$\theta_{left\ leg} = \left(\frac{30^\circ}{300^\circ}\right) 1023 - 512 = -409.7$$
(3)

The conversion result is shown in TABLE II. TABLE III. and 0

TABLE I. LEG MOTION

| Motion | Hip | Ankle | Knee |
|----------------|-----|-------|------|
| Extension | 1 | X | 1 |
| Flexion | 1 | X | 1 |
| Abduction | 1 | X | X |
| Adduction | 1 | X | X |
| INT. Rotation | 1 | X | X |
| EXT. Rotation | 1 | X | X |
| Eversion | X | 1 | X |
| Inversion | X | 1 | X |
| Dorsiflexion | X | 1 | X |
| Plantarflexion | X | 1 | X |

TABLE II. HIP ROM CONVERSION

| Motion | ROM | without a default position value | with a default position value | |
|---------------|-----|----------------------------------|-------------------------------|----------|
| | | | Right leg | Left leg |
| Extension | 30 | 102.3 | 614.3 | 409.7 |
| Flexion | 100 | 341 | 171 | 853 |
| Abduction | 40 | 136.4 | 375.6 | 375.6 |
| Adduction | 20 | 68.2 | 580.2 | 580.2 |
| INT. Rotation | 40 | 136.4 | 375.6 | 375.6 |
| EXT. Rotation | 50 | 170.5 | 682.5 | 682.5 |

TABLE IV. KNEE ROM CONVERSION

| Motion | ROM | without a default position value | with a default position value | |
|-----------|-----|----------------------------------|-------------------------------|----------|
| | | | Right leg | Left leg |
| Extension | 0 | 0 | 0 | 0 |
| Flexion | 150 | 511.5 | 1024 | 0.5 |

The entire conversion result is then used to provide a value for each servo ID in the hip, ankle and knee as shown in TABLE V. TABLE VI. TABLE VII. and TABLE VIII.

TABLE III. ANKLE ROM CONVERSION

| Motion | ROM | without a default position value | with a default position value | |
|-----------|-----|----------------------------------|-------------------------------|----------|
| | | | Right leg | Left leg |
| Extension | 20 | 68.2 | 580.2 | 443.8 |
| Flexion | 40 | 136.4 | 648.4 | 375.6 |
| Eversion | 20 | 68.2 | 443.8 | 443.8 |
| Inversion | 30 | 102.3 | 614.3 | 614.3 |

TABLE V. DEFAULT POSITION



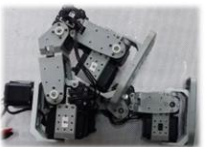

| NO. | SERVO ID | | | | | | | | | | | |
|-----|--|-----|-----|---|-----|-----|-----|-----|-----|-----|-----|-----|
| | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| 1 | 358 | 659 | 507 | 516 | 341 | 682 | 240 | 783 | 647 | 376 | 507 | 516 |
| |  | | | This position is the starting position when later you will do a movement with your knees slightly bent. | | | | | | | | |

TABLE VI. HIP ROM

| NO. | SERVO ID | | | | | | | | | | | |
|-----|---|-----|-----|--|-----|-----|-----|-----|-----|-----|-----|-----|
| | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| 1 | 358 | 659 | 512 | 512 | 512 | 614 | 512 | 512 | 512 | 512 | 512 | 512 |
| |  | | | Extension movement cannot be done because of the limited motion of the robot structure | | | | | | | | |
| 2 | 358 | 659 | 512 | 512 | 171 | 512 | 77 | 512 | 512 | 512 | 512 | 512 |
| |  | | | Flexion Movement. The next step is bending the knees | | | | | | | | |
| 3 | 358 | 659 | 375 | 512 | 512 | 512 | 512 | 512 | 512 | 512 | 512 | 512 |
| |  | | | Abduction. By positioning the right hip tilted to the right | | | | | | | | |
| 4 | 358 | 659 | 580 | 575 | 512 | 512 | 512 | 512 | 512 | 512 | 512 | 512 |


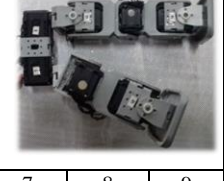

| | | | | | | | | | | | | |
|---|---|-----|-----|---|-----|-----|-----|-----|-----|-----|-----|-----|
| |  | | | Adduction. By positioning the right hip tilted to the left. The position of the left hip also needs to be moved to facilitate movement of the right hip | | | | | | | | |
| 5 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| | 358 | 659 | 375 | 512 | 211 | 512 | 203 | 512 | 512 | 512 | 512 | 512 |
| |  | | | Internal Rotation. By positioning the right hip tilted outwards (right) | | | | | | | | |
| 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| | 358 | 659 | 682 | 512 | 211 | 512 | 203 | 512 | 512 | 512 | 512 | 512 |
| |  | | | External Rotation. By positioning the right hip tilted inward | | | | | | | | |

TABLE VII. ANKLE ROM

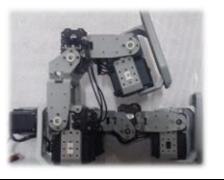
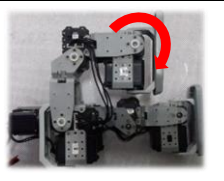



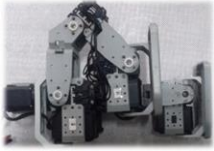
| NO. | SERVO ID | | | | | | | | | | | |
|-----|---|-----|-----|--|-----|-----|-----|-----|-----|-----|-----|-----|
| | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| 1 | 358 | 659 | 512 | 512 | 211 | 512 | 203 | 512 | 580 | 512 | 512 | 512 |
| |  | | | Extension. By bending, ankle up. The tip of the sole of the foot moves closer to the shin | | | | | | | | |
| 2 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| | 358 | 659 | 512 | 512 | 211 | 512 | 203 | 512 | 580 | 512 | 648 | 512 |
| |  | | | Flexion movement cannot be done because of the limited motion of the robot structure. The top of the foot moves away from the shin from the default position | | | | | | | | |
| 3 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| | 358 | 659 | 512 | 512 | 211 | 512 | 203 | 512 | 512 | 512 | 443 | 512 |
| |  | | | Inversion. By bending the right ankle oblique inward (left) | | | | | | | | |
| 4 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| | 358 | 659 | 512 | 512 | 211 | 512 | 203 | 512 | 512 | 512 | 614 | 512 |
| |  | | | Eversion. By bending the right ankle oblique outward (right) | | | | | | | | |

TABLE VIII. KNEE ROM

| NO. | SERVO ID | | | | | | | | | | | |
|---|---|-----|---------------------------------------|--|-----|-----|-----|-----|-----|-----|-----|-----|
| | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| 1 | 358 | 659 | 512 | 358 | 659 | 512 | 512 | 512 | 512 | 512 | 512 | 512 |
| |  | | | Extension movement. Knees, stay in an upright position because the knee remains 0°, where the default 512 on the robot leg is equal to 0° on the human leg | | | | | | | | |
| 2 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| | 358 | 659 | 512 | 512 | 219 | 512 | 48 | 512 | 680 | 512 | 512 | 512 |
|  | | | Flexion. By bending your knee by 150° | | | | | | | | | |

B. Implementation

After converting ROM data in the previous stage, the next step is implementing it on the robot. Because the movement of the robot's legs is implemented from human movement, it is expected that the size of the servo movement when the robot is walking, which will later be made, will not exceed

the existing range of movements. The results of the implementation are shown in TABLE IX. Red values correspond to ROM, and vice versa. The value 512 is the default position. The comparison results between the ROM value ranges and the value ranges obtained from the implementation are shown in TABLE X.

TABLE IX. THE WALKING MOVEMENT IMPLEMENTATION

| ID | MOTION | | | | | | | | | | | | | | |
|----|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 |
| 7 | 358 | 358 | 358 | 358 | 358 | 358 | 358 | 358 | 358 | 358 | 358 | 358 | 358 | 358 | 358 |
| 8 | 669 | 669 | 669 | 669 | 669 | 669 | 669 | 669 | 669 | 669 | 669 | 669 | 669 | 669 | 669 |
| 9 | 515 | 507 | 555 | 555 | 555 | 507 | 469 | 466 | 516 | 520 | 507 | 507 | 560 | 531 | 535 |
| 10 | 515 | 516 | 551 | 551 | 550 | 516 | 474 | 473 | 514 | 515 | 516 | 516 | 553 | 523 | 523 |
| 11 | 307 | 341 | 340 | 340 | 340 | 340 | 340 | 428 | 404 | 366 | 347 | 347 | 337 | 336 | 336 |
| 12 | 736 | 682 | 682 | 769 | 711 | 711 | 711 | 682 | 682 | 682 | 682 | 682 | 624 | 686 | 685 |
| 13 | 54 | 240 | 239 | 239 | 239 | 239 | 239 | 236 | 270 | 231 | 298 | 298 | 227 | 225 | 225 |
| 14 | 970 | 783 | 782 | 818 | 728 | 728 | 728 | 783 | 783 | 783 | 783 | 783 | 784 | 814 | 772 |
| 15 | 749 | 647 | 647 | 647 | 647 | 647 | 647 | 720 | 706 | 676 | 567 | 567 | 640 | 640 | 640 |
| 16 | 291 | 376 | 375 | 446 | 460 | 460 | 460 | 376 | 376 | 376 | 376 | 376 | 324 | 364 | 427 |
| 17 | 513 | 507 | 558 | 558 | 558 | 507 | 466 | 475 | 469 | 458 | 494 | 507 | 558 | 558 | 558 |
| 18 | 504 | 516 | 552 | 549 | 555 | 516 | 469 | 472 | 472 | 472 | 472 | 516 | 549 | 548 | 546 |

TABLE X. THE COMPARISON RESULTS BETWEEN THE ROM VALUE RANGES AND THEIR IMPLEMENTATIONS

| SERVO ID | ROM values range | | From implementation | |
|----------|------------------|-----|---------------------|-----|
| | max | min | max | min |
| 15 | 580 | 512 | 749 | 567 |
| 16 | 512 | 443 | 460 | 291 |

TABLE XI. PERFORMANCE RESULTS BASED ON THE DIFFERENCE IN VALUES

| SERVO ID | Difference in value | | % Error | |
|-----------------------------|---------------------|-----|---------|-------|
| | max | min | max | min |
| 15 | 169 | 55 | 29.14 | 10.74 |
| 16 | 52 | 152 | 10.16 | 34.31 |
| % Average error performance | | | 21.09 | |

IV. CONCLUSION

The conclusion that can be made from the study that has been carried out is that the movement program made can be implemented as expected. With some limitations where not all parameters that have been made can be implemented with a percentage of the success rate of 78.91%. For the further study to optimize the other functions of the servo, add the upper body to the ideal humanoid robot structure, and combine with other parameters for better results.

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CONFLICT OF INTEREST

The authors declare no conflict of interest

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