# Usage of Heat Treatment and Modified Atmosphere Packaging to Maintain Fruit Firmness of Fresh Cut Cavendish Banana (Musa cavendishii)

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#### ABSTRACT

Increasingly healthy lifestyles and advances in technology make people tend to prefer consuming fresh-cut fruits. Modified Atmosphere Packaging (MAP) contributes to extending shelf life and improving postharvest product quality. This study was aimed to determine the effects of argon-based MAP combined with heat treatment on the quality of the fresh-cut cavendish. There were four treatments examined, consisting of the combination of MAP with 73.70 % argon gas and heat treatment at 40 °C for 5 minutes (P1), heat treatment at 40 °C for five minutes (P2), MAP with 73.70 % argon gas (P3), and without treatment (P4). Each treatment consisted of three replications, and all experimental units were stored in a storage area at a temperature of 10 °C. The variables of fruit hardness, total titratable acidity, reducing sugar content, and total phenolic compounds were observed at 0, 2, 4, 6, 8, and 10 days of storage. The results of the study showed that MAP and heat treatment could maintain freshness and slow down the degradation of fresh-cut cavendish quality. The combination of MAP treatment with 73.70 % argon gas and heat treatment at 40 °C for five minutes can slow down the degradation of fresh-cut cavendish quality and suppress the total titratable acidity formation until the end of the storage period (ten days).

Keywords: Argon gas, Fresh-cut cavendish, Heat treatment, MAP

#### ABSTRAK

Gaya hidup sehat dan kemajuan teknologi membuat masyarakat cenderung lebih memilih mengkonsumsi buah - buahan potong. Modified Atmosphere Packaging (MAP) memberi kontribusi dalam memperpanjang umur simpan dan meningkatkan kualitas produk pascapanen. Pada penelitian ini pengaruh MAP dengan gas argon dan heat treatment untuk mendapatkan perlakuan yang paling efektif dalam mempertahankan mutu fresh-cut cavendish diteliti. Penelitian ini menggunakan 4 perlakuan yaitu MAP dengan 73,70 % gas argon dan heat treatment dengan suhu 40 °C selama 5 menit (P1), heat treatment dengan suhu 40 °C selama 5 menit (P2), MAP dengan 73,70 % gas argon (P3), tanpa perlakuan (P4). Semua perlakuan disimpan dalam tempat penyimpanan dengan suhu 10 °C dan setiap perlakuan dilakukan dengan 3 ulangan percobaan. Pengujian berupa kekerasan buah, total asam tertitrasi, gula reduksi dan total senyawa fenolik yang dilakukan 0, 2, 4, 6, 8 dan 10 hari penyimpanan. Kombinasi perlakuan MAP dengan 73,70 % gas argon dan heat treatment pada suhu 40 °C selama 5 menit dapat mempertahankan kualitas fresh-cut cavendish dengan tingkat kekerasan buah yang baik dan signifikan, tertekannya pembentukan total asam tertitrasi dan fenol fresh cut cavendis hingga 10 hari masa penyimpanan.

Kata Kunci: Fresh-cut cavendis, MAP, Gas argon, Heat treatment

#### INTRODUCTION

Consumer demand for fresh, healthy, safe, 2003). Appropriate measures to prevent browncomfortable, and ready to consume fruits and ing, inhibit tissue softening and ensure microbial vegetables has made the industry of fresh-cut fruit safety are needed to extend shelf life and maintain and vegetable rapidly grow (Allende et al., 2006). product freshness (Siddiga et al., 2020). Minimally processed fruit and vegetable products can be classified as fresh products whose freshness tropical fruit which contains high nutritional and is expected to be maintained until they are ready antioxidant content (Wang et al., 1996). According for consumption, but the process given does not to fixed data, bananas is the largest contributor deactivate the microbes present in the product. to production, reaching 7,264,383 tons in 2018 Unlike whole fruit, fresh-cut fruit is susceptible (Badan Pusat Statistik, 2018). High nutrition and to enzymatic browning, increased respiration, antioxidants make bananas the favorite fruit of a

Banana (Musa acuminata) is a most well-known rapid deterioration, and microbial growth (Harker, highly active modern society who desires a practical

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diet. Bananas that are minimally processed into 5 minutes was proven to inhibit microbial growth fresh-cut fruit products attract consumers because and delay ripening. This study was aimed to assess of the uniform size of the pieces, short preparation the ability of MAP and HT to maintain the quality time, and smaller storage space. The obstacles in of fresh-cut Cavendish banana fruit. producing fresh-cut bananas include short shelf life, the quick change in the composition of the nutritional content, its vulnerability to damage, and quality deterioration. Therefore, it is necessary to develop new methods to extend the shelf freshness, and shape, according to the criteria for life and maintain the quality of bananas during postharvest handling to meet consumer demand for high-quality fresh-cut 'Cavendish' bananas.

The use of Modified Atmosphere Packaging (MAP) has increased over the decades. MAP is an innovative post-harvest approach that have a posi- surface of the banana peel is yellow, and the tip tive impact on fruit quality and safety, making it an is green. The ripeness level of bananas consists of important product to extend shelf life and improve two phases, namely phase 1 (unripe banana) and the quality of various post-harvest products (Calep 2 (ripe banana), with a color change index of 1 to et al., 2013; Calep et al., 2013a; Calep et al., 2013b; 4 and 5 to 8, respectively (Indarto and Murinto, Jo et al., 2014; Lyna et al., 2019; Pinto et al., 2020). 2017). The bananas were then washed, cleaned, MAP is a technology that manipulates the oxygen and peeled first before vertically cut into 6 - 8 slices composition by lowering it and slowing down the each. They were then put into a package based on respiration in the fruit (Kader, 1980; Mathooko, the treatments and stored in a cooler at 10 °C for 1996), as well as reducing moisture loss (Calep et al., 2013c). Rocculi et al. (2004) reported that Argon (Ar) gas content in non-conventional MAP combinations (65 % N<sub>2</sub>O, 25 % Ar, 5 % CO<sub>2</sub>, and 5 % O2) that used immersion treatment in a combined solution of 0.5 % ascorbic acid, 0.5 % citric acid, and 0.5 % calcium chloride for three minutes could maintain fresh quality and secondary metabolite content in apples for 12 days.

In addition, the use of gas and heat treatment (HT) can also extend the shelf life of post-harvest products. Research by Rocculi et al. (2005) showed that MAP that consists of 90 % argon gas and nitrogen dioxide produced a better result in maintaining secondary metabolites and hardness quality in fresh-cut kiwi fruit. Prasad et al. (2015) stated that utes, MAP with 73.70 % argon gas, and without immersing bananas at a temperature of 40 °C for MAP nor heat treatment (control). Argon (Ar)

## MATERIALS AND METHODS

Sorting and Preparation of Cavendish Banana The bananas were sorted by their uniform size, A-quality (3-4 bananas with yellowish color in 1 kg). The fruits were also sorted with the same level of ripeness and good packaging. The ripeness level used was phase 2 with the ripeness index based on the color change index of 5, in which the entire ten days.

#### Experimental Set Up

The heating treatment was carried out by preparing a water bath filled with water and heated to a temperature of 40 °C. The sliced banana was then put into the water bath for 5 minutes. A timer and thermometer were used during the heating process to maintain the temperature and time. After being heated for 5 minutes, the bananas were drained and cooled to room temperature before being put into the package.

The treatments tested were MAP with 73.70 % argon gas combined with heat treatment at 40 °C for 5 minutes, heat treatment at 40 °C for 5 minwas applied after the heating treatment. After they uses nelson C and standard sugar solutions to dewere cooled, the bananas were put into zip-locked termine the equation for reducing sugar content. plastic that had been vacuumed to remove their The test was carried out by mixing 1 gram of the gas composition. After that, argon gas was inserted sample with 100 ml of distilled water and shaking into the plastic and the plastic was closed. The pack- it until it was homogeneous. After that, the sample aged bananas were then stored in a cooler with a solution was filtered using filter paper, then 0.1 ml temperature of 10 °C for ten days. The variables of the filtrate was taken and mixed with 0.9 ml of examined in this research included fruit hardness, distilled water and 1 ml of nelson C in a test tube. total titratable acidity, total phenolic compound, The mixed filtrate was then put into a water bath and reducing sugar content, observed on 0, 2, 4, with a temperature of 70 °C for 20 minutes and 6, 8, and 10 days of storage.

## Fruit Hardness (N/mm<sup>2</sup>)

The fruit hardness test was conducted to determine the change in the level of hardness of the fruit USA) at a wavelength of 540 nm. samples under observation. The texture or hardness of the fruit was measured using a penetrometer (Lutron, FR-520, USA). In the tested fruit, the tip of the penetrometer was inserted into the fruit at phenolic compounds can be tested using the Folinthree different parts. The value obtained shown Ciocalteu method. In this method, the absorbance by the penetrometer is the force value acquired in measurement is at a wavelength of 750 nm. The the calculation.

# Titratable Acidity

to determine the total organic acid in the sample solution using the titration method. This test 1.5 folin was added to the mixture, which was then was carried out by mixing 5 grams of the pureed sample with 70 ml of distilled water in a 100 ml volumetric flask. The sample solution was shaken until homogeneous and 20 ml of it was filtered into Erlenmeyer flasks. After that, 2-3 drops of 1% PP indicator were added to the sample solution and titrated with 0.1 N NaOH until the color of the solution turned pink, and the color did not fade after 30 seconds.

# Reducing Sugar Content

The reducing sugar content was tested using tiple range test using SPSS XII software. the Nelson-Smogiy (NS) method. The NS method

let still for 30 minutes, before added with 1 ml arsenic and 7 ml distilled water and shaken until homogeneous. Next, the absorbance was measured with a spectrophotometer (Thermo, Genesis 30,

# Total Phenolic Compound

According to Singleton and Rossi (1965), total extract was made by dissolving 1 g of mashed banana flesh in 10 ml of distilled water. A total of 0.5 ml of the solution was taken and mixed with The total titratable acidity test was carried out 5 ml of distilled water, then shaken and let still for 5 minutes. After that, 1.5 ml of 5 % Na2CO3 and shaken. Then measurements were made using a spectrophotometer (Thermo, Genesis 30, USA) at a wavelength of 750 nm (Khadambi, 2007).

# Data Analysis

The experiment in this study was arranged in a completely randomized design (CRD) with a single factor. The observation data were analyzed using analysis of variance (ANOVA) with a level of 5%. The data showing significant differences between treatments were then tested with the Duncan mul-

## RESULTS AND DISCUSSION

Fruit hardness

the most objective in determining the freshness During the first eight days of observation, all treatof a product. the fruit hardness of the bananas ments showed an increase in total acid content decreased in all treatments. The treatments given (Figure 1). The acid content in the control treatto the fresh-cut banana fruit resulted in better fruit ment decreased on day 8, and it increased on day hardness than the control. Changes in fruit texture 10 when acid content in other treatments began are influenced by cellulose and pectin compounds. to decrease. MAP treatment and heat treatment When it ripens, the fruit will become soft due to showed no significant difference in the total acid a decrease in these compounds (Chauhan et al., content of the fresh-cut cavendish bananas. How-2006; Prasad et al., 2015). MAP treatment with ever, the treatment showed a stable increase in argon gas and heat treatment was thought to be acid meaning that the condition of the packaging able to maintain cellulose and pectin compounds with controlled air suppressed the breakdown of content during storage. This is because the treat- complex materials caused by cellular respiration ments can suppress uncontrolled cell adhesion in the fruit. The acidity of the fresh-cut cavendish in the middle lamellae in the fruit cell walls, as bananas was inversely related to the fruit hardness. well as inhibiting the breakdown of the pectin If the fruit hardness can be suppressed, its acidity compounds.

Argon gas can maintain fruit hardness (Shen et al., 2019). Based on the analysis of variance (Table 1), MAP with argon gas combined with heat treatment showed a significantly better fruit hardness compared to either heat treatment or MAP treatment only. These results indicate that pectin breakdown can be suppressed well with the usage of argon gas and heat treatment. Heat treatment can inhibit fruit softening, lose total titrated acid, increase the antioxidant potential, and maintain the quality of peaches (Huan et al., 2018).

Table 1. Fruit Hardness of Banana as Affected by MAP and Heat Treatment (N/mm<sup>2</sup>)

Treatment	The average fruit hardness on n-days					
	0	2	4	6	8	10
P1	0.227a	0.217a	0.200a	0.170a	0.150a	0.147a
P2	0.223a	0.203b	0.200a	0.137c	0.123bc	0.130b
P3	0.233a	0.213ab	0.203a	0.170a	0.137ab	0.123b
P4	0.230a	0.203b	0.183b	0.150b	0.107c	0.090c

Note: values followed by the same letters within the same column are not significantly different according to DMRT at 5 %. Remarks: P1: heat treatment at 40 °C for 5 minutes combined with Argon (Ar) gas of 73.70 %, P2: heat treatment at 40 °C for 5 minutes, P3: Argon (Ar) gas of 73.70 %, P4: without treatment.

Total Titratable Acidity

The total acid content in the sample fluctuated Fruit hardness is a parameter that is considered from the beginning to the end of the experiment. will increase (Ghasemnezhad, 2011).

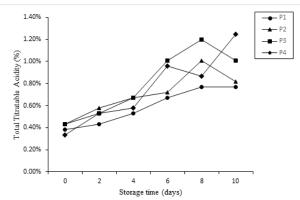


Figure 1. Change of Total Titratable Acidity During Storage of Heat Treatment and MAP. P1: heat treatment at 40 °C for 5 minutes combined with Argon (Ar) gas of 73.70 %, P2: heat treatment at 40 °C for 5 minutes, P3: Argon (Ar) gas of 73.70 %, P4: without treatment.

MAP suppresses fruit respiration, making the resulting organic acids unusable in the respiration process, thereby increasing total acid content. However, cutting the fruit causes the fruit to become damaged and increases the respiration rate. In packaging with the MAP and HT, the respiration rate was suppressed. This result is supported by Shen et al. (2019), who reported that the use of the MAP method in storing figs could suppress sult is in accordance with the results of Vilas-Boas et respiration during the storage period.

### Reducing sugar content

Sugar in fruit generally increases at the beginning of the storage and then decreases at the end of the storage period. The MAP with the addition of argon gas combined with HT showed an increase in reducing sugar on the  $6^{th}$  day (Figure 2). The addition of argon gas can suppress respiration that occurs in fruit (Calep et al., 2013b). The respiration rate suppressed by the argon gas treatment inhibited the degradation of starch into sugar. The use of controlled air packs is better at suppressing the reduction of banana fruit sugar on the 12th day of storage (Zewter, 2012). Pinto et al. (2020) stated that climacteric fruit such as bananas show decreased starch content and increased total sugar during the peak ripening process under normal conditions.

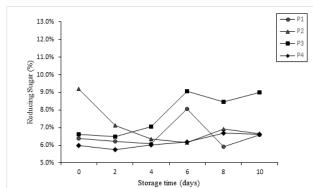


Figure 2. Change of Reducing Sugar During Storage of Heat Treatment and MAP. P1: heat treatment at 40 °C for 5 minutes combined with Argon (Ar) gas of 73.70 %, P2: heat treatment at 40 °C for 5 minutes, P3: Argon (Ar) gas of 73.70 %, P4: without treatment.

the increase in reducing sugar in bananas. This re- at 18 hours after cutting (Belay et al., 2019).

al. (2006), which stated that storing bananas in cold or low temperatures increases the reducing sugar content on the 3rd day of storage when compared to the room temperature.

MAP with argon combined with HT was able to increase the reducing sugar content. The sugar decomposition can be caused by the respiration that takes place in the fruit. In climacteric fruit, changes in sugar content is related to the total acid in the fruit. The total sugar content in climacteric fruit decreases further during the ripening process in the open space. The decrease occurs because the respiration process of the fruit is not suppressed, making starch degrade faster.

#### Total phenolic compounds

The total phenolic compounds in all treatments fluctuated in each storage day. The cutting caused an increase in the phenolic content in the banana pulp tissue on the 2nd to 4th day of observation (Figure 3). The phenolic content of the fresh-cut banana pulp increased after 6 hours and continued to increase to 3.7 and 4.5 times higher than that of the uncut pulp at 24 and 36 hours, respectively (Chena et al., 2008). Phenolic compounds oxidized by the polyphenol oxidase (PPO) enzyme are the cause of browning in fruits and vegetables, including bananas (Nguyen et al., 2003). The phenolic compounds in MAP with argon gas without HT decreased to its lowest on day 6. Bananas with MAP combined with chemical immersion produced the lowest PPO activity and phenolic compounds in 5 The addition of argon gas also showed a positive days of storage (Siddiqa et al., 2020). The cutting effect on the fruit hardness. These results show that led to a significant increase in PAL activity. PAL the respiration rate can be suppressed properly by activity in fresh-cut pulp tissue markedly increased the MAP method. This rate of respiration increases from about 1.6 moles of cinnamic acid mg prothe amount of reducing sugar in the MAP method, tein-1 hour-1 at 0 hours after cutting to a peak of supported by low-temperature storage that affects about 5.6 moles cinnamic acid mg protein-1 hour-1

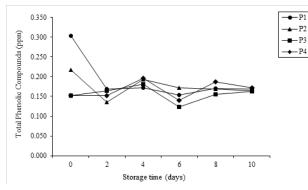


Figure 3. Change of Total Phenolic Compounds During Storage of Heat Treatment and MAP. P1: heat treatment at 40 °C for 5 minutes combined with Argon (Ar) gas of 73.70 %, P2: heat treatment at 40 °C for 5 minutes, P3: Argon (Ar) gas of 73.70 %, P4: without treatment.

The accumulation of phenolic compounds var- Calep, O.J, Mahajan, PV, Manley, M., Opara, UL. (2013). Evaluation ies depending on the commodity, genotype, oxygen concentration, storage time, and temperature (Ghasemnezhad et al., 2011; Hidayati, 2012). MAP and HT were unable to significantly keep total phenol stable. MAP on fresh-cut fruits under certain conditions causes various effects and responses to the reduced respiration, as well as to the changes in color, texture, and concentration of bioactive compounds as effects of fermentative metabolites (Kudachikar et al., 2011; Belay et al., 2019)

# CONCLUSION

Modified atmosphere packaging (MAP) and heat treatment (HT) as an inhibitor to the ripening process could maintain the quality of the fresh-cut cavendish bananas. The treatment of MAP with 73.70 % argon gas combined with heat treatment at 40 °C for five minutes could maintain the fruit hardness level and suppress the total titratable acidity for ten days of storage. These results can be used as the basis for further research regarding the concentration of argon gas as control of gas composition in packaging to maintain the quality of fresh-cut cavendish bananas before the peak maturity period (ripening index of 1-4).

#### ACKNOWLEDGMENT

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